

Intelex Technologies

Problem Case Management System 2.1 Nexteer Employee

Contents

Problem Case Management System (PCMS 2.1)	3
Workflow Stages and Due Dates	3
Submit a Problem Case	4
Additional Incident	5
Supplier Quality Manager: Assigning SQEs	7
Supplier Dispute Review	8
Initial Response Review	9
Root Cause/Corrective Action Plan Review (Nexteer to Nexteer, Supplier Region SQE)	
Root Cause/Corrective Action Plan Review (Nexteer Plant Region SQE)	
Root Cause/Corrective Action Plan Approval Hold	
Implementation Review (Supplier Region SQE)	
Implementation Review (Nexteer Plant Region SQE)	14
Implementation Hold	
Validation Review	
Validation Hold	
Problem Case Cancellation Process	
Submitting a Problem Case for Cancellation	
Reviewing a Problem Case Cancellation Request	

Problem Case Management System (PCMS 2.1)

Workflow Stages and Due Dates

<u>Stages</u>	Due Date	Person Responsible	Tasks
Draft - Complaint Info		Complaint Issuer	Submit to Supplier, Cancel
Supplier Acknowledge (No Response)	+3	Supplier Owner	Acknowledge, Cancel
Initial Response	+2	Supplier Owner	Submit Response, Cancel
Initial Response Review	+2	PC Submitter	Approve, More Info, Cancel
Initial Response Rejected	+1	Supplier Owner	Re-submit, Cancel
PC Disputed	+3	PC Submitter	Dispute Accepted, Dispute Rejected Cancel
5Y SQE Assignment	+1	Plt Region SQ Mgr	Assignment Complete, Cancel
Root Cause/Corrective Action Plan	+15	Supplier Owner	Submit, Cancel
CAP Review		Initial Approver Stage Owner	Approve, More Info, Cancel
CAP Review (Supplier Region)	+2	Supp Region SQE	Approve, More Info, Cancel
CAP Review (Plant Region)	+3	Plt Region SQE	Approve, More Info, Cancel
CAP Review Hold (skip if WFCC is approved)	+2	CAP Review Stage Owner	Approve, More Info, Cancel
CAP Rejected		Supplier Owner	Re-submit, Cancel
CAP Rejected (Supplier Region)	Original Root Cause Due Date	Supplier Owner	Re-submit, Cancel
CAP Rejected (Plant Region)	+2	Supp Region SQE	Re-approve, Reject back to Supplier, Cancel
Implementation	Set in Root Cause	Supplier Owner	Submit, Cancel
Implementation Review		Complaint Issuer	Approve, Validation Required, More Info, Cancel
Implementation Review (Supplier)	+5	Supp Region SQE	Approve, More Info, Cancel
Implementation Review (Plant)	+3	Plt Region SQE	Approve, More Info, Cancel
Implementation Review Hold	+2	Plt Region SQE	Approve, Validation Required, More Info, Cancel
Implementation Rejected		Supplier Owner	Re-submit, Cancel
Implementation Rejected (Supplier)	Original Implementation	Supplier Owner	Re-submit, Cancel
Implementation Rejected (Plant)	+2	Supp Region SQE	Re-approve, Reject back to Supplier, Cancel
Validation	+30	Supplier Owner	Submit, Cancel
Validation Review	+3	Plt Region SQE	Approve, More Info, Cancel
Validation Review Hold	+2	Plt Region SQE	Approve, More Info, Cancel
Validation Rejected	Original Validation	Supplier Owner	Re-submit, Cancel
Nexteer Owned Tier 3 Confirmation		Electronics SQ Mgr	Confirmed, Not Confirmed, Cancel
Cancel Case Justification	+1	CC Requester	Submit Request, Cancel Request
Cancel Case Review	+2	Plt Region SQ Mgr	Accept Request, More Info, Reject Request
Cancel Case Review	+2	Complaint Issuer	Accept Request, More Info, Reject Request



Submit a Problem Case

It is the responsibility of any Nexteer employee to track and submit any quality or compliance issues with a supplier. To submit a Problem Case in the Intelex system, navigate to **Problem Case Management System (PCMS2.1)** within the **Applications** dropdown in the red dropdown box on the left. Once this application page loads, follow the steps below to successfully submit a new Problem Case record:



1. Start by selecting the **Create PC** tab on the left. This will take you to a new blank Problem Case:

Problem Case Management (PCMS 2.0)		*	
Create PC PC List			
Home > PC List			

2. Enter in all the fields listed in the **Problem Case Header-Contact Information** section. Any field with an asterisk is a mandatory field and must be filled in before saving the record. Some fields will automatically be populated once the record has been saved. If it is not an **Additional Incident** skip to **step 3**.

Save Save & Exit Save & Add Entry Spell Check Cancel							
New PC Form							
t Information							
TEST SUPPLIER - T12345678							
~							
LISA THOMPSON	Complaint Issuer Email	lisa.thompson@nexteer.com					
~	Supplier Owner Email						
~							
This should be marked if there is an OPEN Problem	n Case for the same issue.						
If unsure, please leave this field blank.							
	II Check Cancel I Information TEST SUPPLIER - T12345678 LISA THOMPSON LISA THOMPSON This should be marked if there is an OPEN Probler This should be marked if there is an OPEN Probler Trunsure, please leave this field blank.	II Check Cancel I Information TEST SUPPLIER - T12345678 USA THOMPSON Complaint Issuer Email USA THOMPSON Complaint Issuer Email USA THOMPSON This should be marked if there is an OPEN Problem Case for the same issue. If unsure, please leave this field blank. If unsure, please leave this field blank. If unsure, please leave this field blank. If unsure, please					

Additional Incident

Complaint Information

a. Check the box in the **Additional Incident** field within the **Problem Case Header-Contact Information** section. This will display a new field called **Originating Problem Case.**

Additional Incident	This should be marked if there is an OPEN Problem Case for the same issue.	* Originating Problem Case	
			Select Clear

b. Click **Select** next to the box to select from a list of all <u>Open</u> Problem Cases for that supplier location.

	PC Number ~	WFCC	Location	Date Submitted to Supplier	Complaint Type	Primary Non-Conformance	Secondary Non-Conformance	Status 🚺
	22880		TEST SUPPLIER - T12345678		Prototype			Complaint in P
	21984	No	TEST SUPPLIER - T12345678		Part Quality			Complaint in P
	21470		TEST SUPPLIER - T12345678	6/23/2017	Part Quality	Coating	Coating Adhesion Poor	Cancel Case Re
	21469	No	TEST SUPPLIER - T12345678	6/23/2017	Customer Satisfaction	Activity	Containment activities not adequate/sufficient	Initial Respons
	21018		TEST SUPPLIER - T12345678		Part Quality			Complaint in P
	20587		TEST SUPPLIER - T12345678	3/2/2017	Shipping	Documentation/Paperwork Discrep.	Hazardous Materials Info Missing/Inaccurate	Initial Respons
	19588		TEST SUPPLIER - T12345678		Part Quality			Complaint in P
	19013		TEST SUPPLIER - T12345678	9/30/2016	Part Quality	SD Specifications	Chemical Properties Not to Spec	Initial Respons
	18699		TEST SUPPLIER - T12345678	8/30/2016	Part Quality	Coating	Coating Too Thick/Thin	Initial Respons
	18698		TEST SUPPLIER - T12345678	8/30/2016	Warranty	Assembly	Assembled with Wrong Materials	Initial Respons
ie	ewing 1 - 10 of 16 Rec	ords		< Previous	Page 1 2 Next Page	>	ltems Display	/ed 10 ~

- c. Check the box to the left of the Originating Problem Case you wish to select. Then click the Select button at the bottom. <u>Note:</u> if you click on the Problem case number, you will be taken to a new window to view the Problem Case in full detail.
- 3. After completing the **Problem Case Header-Contact Information** section click on the **Save** button in the menu bar.



4. The **Complaint Information** section will now be displayed and must be completed. <u>*Reminder*</u>: fields with asterisks indicate that the field is required.

* Problem Description	Provide a clear Description of Problem in as much	detail as possible, including magnitude of the problem.	
* Primary Non-Conformance	~		
* Secondary Non-Conformance	~		
* Part Number		Part Name	
Shortage	Check the box if there is a Shortage of material		
Problem Qualifier			
	· · ·		
External Customer Name	~	Program Name	
* Initial Quantity Non-Conformance			
Suspect Material Lot Number(s)			
Additional Part Numbers Suspect		Sample Return Tracking	



5. Once filled out, click **Save** in the menu bar and review the **Complaint Information** section. <u>*Note*</u>: once submitted these fields cannot be edited.



- 6. To attach documents/pictures, please see the guide on the learning center. <u>https://www.nexteer.com/learning-center/</u>
- To ensure that the supplier is aware of the Problem Case, click the Submit to Supplier button in the menu bar. The Problem Case will move into the next step in the workflow. <u>Note</u>: If you <u>do not click</u> the Submit to Supplier button, the supplier will not be able to respond to the issue.



8. The supplier is now required to submit an Initial Response to the Problem Case.

INTELEX

Supplier Quality Manager: Assigning SQEs

Now that the Problem Case has been submitted, the Regional Supply Quality Manager will be notified by email, or in their **My Tasks Summary** page, that they are required to assign an SQE to the Problem Case if it is not a Nexteer to Nexteer, Shipping or Prototype Problem Case. To assign an SQE follow these steps:

- 1. After opening the task from your email or your My Tasks Summary page, click the Edit button in the menu bar.
- Assign the Supplier Region SQE and Plant Region SQE by selecting their name from the dropdown. <u>Note</u>: The Supplier Region SQE and Plant Region SQE <u>cannot</u> be the same person. Also, check a box next to the affected regional plants to indicate Nexteer Look Across Requirements. At a minimum, your location must be selected.

\sim	Supplier Quality Responsib	le Parties				
	* Supplier Region SQE	~	assign to me	* Plant Region SQE	~	assign to me
\sim	Nexteer Look Across Requi	rements				
	US Plants			Mexico Plants		
	Europe Plants			India Plants		
	China Plants		Sou	uth America Plants		
	Australia Plants			Korea Plants		

- 3. Click the Save button in the menu bar and then review to ensure you have the proper people assigned.
- 4. Click the **Information Updated** button in the menu bar. This will assign the responsibilities of this Problem Case to the selected persons at the appropriate stages. An early notification of the issuance of this Problem Case will also be sent to these selected individuals.

 🍪 Information Updated	🧭 Add Comment	🖋 Edit	Exit	

Supplier Dispute Review

During the **Supplier Initial Response** stage, the supplier has an opportunity to dispute the Problem Case details. If disputed, the record will be sent back for review of the Dispute Reason and comments entered by the Supplier. If the Problem Case has been disputed, an email notification will be sent, as well as a task added to your **My Tasks Summary** page. To complete this task, follow the steps below:

 Open the record from the email link or from your My Tasks Summary list. To view the details as to why this Problem Case has been disputed, view the Dispute Reason field, and the data entered in the Dispute Comments field.



- 2. At this point you have two options:
 - a. Approve: Click the Dispute Accepted button in the menu bar.
 - i. The case will be cancelled in a disputed status. After clicking this button the case will not be reported in the Supplier's scorecard.



- b. Decline: Follow the steps below to Decline the Dispute:
 - i. Click the Edit button in the menu bar.



🔋 Supplier Initial Response (Contai	nment)
Reason(s) for rejecting this Dispute	

- iii. Click the Save button at the top in the menu bar and review the data
- iv. Click the **Dispute Not Accepted** button in the menu bar. The Problem Case will be sent to the supplier.
- 3. Once you have completed one of the above options, your task is complete and will be removed from your **My Tasks Summary** page.

Initial Response Review

Once the supplier submits the Initial Response for the Problem Case, the Complaint Issuer will be responsible to complete the initial approval task. An email notification will be sent, as well as a task added to your **My Tasks Summary** page. Follow the steps below to complete the approval task:

1. Review the information contained in the new section: Supplier Initial Response (Containment).

Bupplier Initial Response (Containment)		
Do You Dispute this Complaint?	No	
Reason(s) for rejecting this Dispute	no	
Description of Supplier Containment		
Disposition of Suspect Material		Return Material Authorization
Sorting Authorized		Sorting Purchase Order/Comments
Marking on Individual Parts		Marking on Containers
Breakpoint Date for Conforming Material		

Once reviewed a comment may be added within the Initial Response Approval section. <u>Note</u>: If there is a need to Request More Information from the supplier, a comment is <u>required</u> to be entered. To do this, click the Edit button in the menu bar, enter comments into the field Initial Approval/Rejection Comments. Then click the Save button from the menu bar.

Initial Response Approval		
Initial Approval/Rejection Comments		
Spill	Check the box if there is a Spill at Nexteer or OEM Customer	

- 3. Once you have saved and reviewed the data entered by the supplier, select one of the following three options:
 - a. Accept Response: Click the Approve button from the menu bar if you are satisfied with the supplier's response. This sends the record back to the supplier for the Final Response Root Cause/Corrective Action Plan.
 - b. **Reject Response**: Click the **Request More Information** button from the menu bar if you are not satisfied with the supplier initial response, then click **OK** in the confirmation box This sends the record back to the **Supplier Initial Response (Containment)** stage.
 - c. **Cancel**: Click the **Cancel Case** buttor from the menu bar to go into **Cancellation Workflow**.

🐉 Approve 🛛 🍓 Request More Information 🛛 🍓 Cancel Case 🛛 🦻 Add Comment 🥜 Edit 🕒 Add Entry 🛛 Blank 5Why Form Exit

4. Once you have completed one of the above options, your task is complete and it will be removed from your **My Tasks Summary** page.

Root Cause/Corrective Action Plan Review (Nexteer to Nexteer, Supplier Region SQE)

Once the supplier has completed their investigation of the Problem Case, a task will be assigned to review the Root Cause/Corrective Action Plan. An email notification will be sent, as well as a task added to your **My Tasks Summary** page. Open the task either from the link within the email or from your task list and follow the steps below:

1. A new section: **Root Cause/Corrective Action Plan** is now visible in the Problem Case. The answers provided in this section are equivalent to a supplier's 5Why document. Within this area are five subsections.

How the Problem Occurred:

How the Problem Occurred

Non-Conformance Problem Description

Summarize the root cause of the nonconformance Non-Conformance Final Permanent Corrective Action Non-Conformance Final Permanent Corrective Action Target Date

Why the Problem was not Detected:

Why the Problem was not Detected

Detection Problem Description Summarize the root cause of the detection failure Detection Final Permanent Corrective Action Detection Final Permanent Corrective Action Target Date

What is the Systemic Root Cause?

 What is the Systemic Root Cause?

Systemic Problem Description

Summarize the root cause of the systemic failure Systemic Final Permanent Corrective Action Systemic Final Permanent Corrective Action Target Date Systemic Root Cause

Lessons Learned and Look Across Requirements:

Lessons Learned and Look Across Requirements

Lessons Learned

Look Across Requirements

Indicate whether the following will be updated for this issue:

Indicate whether the following will be updated for this issue:

PFMEA

Process Flow Chart

Setup Instructions and/or Operation

Checklists Error Proofing and/or Gauging The 3L5Y with photos is attached to this Problem Case

Supplier Reported Total Quantity Non-Conformance

Root Cause/Corrective Action Plan No Complete Control Plan Work or Job Instructions Training Material

- 2. Once reviewed, a comment can be added into the **Root Cause/Corrective Action Plan Approval** section in the **Supplier Region SQE Review Corrective Action Plan Approval/Rejection Comments** field.
- 3. Click the Edit button in the menu bar to edit this field. You must complete all required fields (marked with an *).

Root Cause/Corrective Action Plan Approval				
 Supplier Region SQE Approv 	val			
Supplier Region SQE Review Corrective Action Plan Approval/ Rejection Comments				1
* Final Quantity Non-Conformance		Spill	Check the box if there is a Spill at Nexteer or OEM Customer	
* Confirm that a PMD record has been created to capture the required PPAP update.				
* Is the 3L5Y with photos attached to this Problem Case?	~			

- 4. Once you have saved and reviewed the data entered by the supplier, select one of the following three options:
 - a. **Approve:** If satisfied with the **Root Cause/Corrective Action Plan,** click the **Approve** button in the menu bar. This will send the Problem Case to the next stage of Workflow, depending on type of Problem Case:
 - i. A case that is marked as Nexteer to Nexteer, or has a Problem Qualifier of Shipping, or Prototype, will go onto the **Implementation Plan** stage
 - ii. A case that is <u>not</u> marked as Nexteer to Nexteer, or <u>does not</u> have a Problem Qualifier of Shipping or Prototype, goes to the Nexteer Plant Region SQE for review of the **Root Cause/Corrective Action Plan**
 - b. **Reject:** If unsatisfied with the **Root Cause/Corrective Action Plan,** click the **Request More Information** button in the menu bar. This will send the form back to the Supplier for an update to the response
 - c. Cancel Case: This will cause the Problem Case to go into Cancellation Workflow.



Root Cause/Corrective Action Plan Review (Nexteer Plant Region SQE)

After the Supplier Region SQE approves the Problem Case, another task will be assigned to review the **Root Cause/Corrective Action Plan**. An email notification will be sent, as well as a task added to your **My Tasks Summary** page. Open the task either from the link within the email or from your task list and follow the steps below:

- 1. The **Root Cause/Corrective Action Plan** section is now visible in the Problem Case. The answers provided in this section are equivalent to a supplier's 5Why document. Within this area are five subsections (details above).
- 2. A comment can be added into the **Root Cause/Corrective Action Plan Approval** section in the **Plant Region SQE Review Corrective Action Plan Approval/Rejection Comments** field.
- 3. Click the Edit button in the menu bar to edit this field. You must complete all required fields (marked with an *).

^ Plant Region SQE Approva	
Corrective Action Plan Approval/Rejection Comments	
* Final Quantity Non-Conformance	
* Worldwide Formal Customer Complaint	Verify if this is a WFCC.
Spill	Check the box if there is a Spill at Nexteer or OEM Customer
* Is the 3L5Y with photos attached to this Problem Case?	v

- 4. Once you have saved and reviewed the data entered by the supplier, select one of the following three options:
 - a. Approve: If satisfied with the Root Cause/Corrective Action Plan, click the Approve button in the menu bar.
 - b. **Reject:** If unsatisfied with the **Root Cause/Corrective Action Plan,** click the **Request More Information** button in the menu bar. This will send the form back to the Supplier Region SQE to determine next steps for the Problem Case.
 - c. Cancel Case: This will cause the Problem Case to go into the Cancellation Workflow.



INTELEX

Root Cause/Corrective Action Plan Approval Hold

If the Problem Case is not Nexteer to Nexteer, Shipping, or Prototype, and World Wide Formal Customer Complaint (WFCC) is checked but not reviewed, it will go into this hold stage. Upon entering this stage, a notification should be made to the Complaint Issuer informing them that they have 2 days to provide any objections of the Corrective Action Plan Approval via email to the Nexteer Plant Region SQE.



Once 2 days has passed then the Nexteer Plant Region SQE has three options:

- 1. **Approve:** If there are no objections from the Complaint Issuer, click the **Approve** button in the menu bar. This will send the Problem Case into the **Implementation** phase.
- 2. **Reject:** If an objection was raised by the Complaint Issuer, or Plant, click the **Request More Information** button in the menu bar. This will then send it back to the Supplier Region SQE determine next steps for the Problem Case.
- 3. Cancel: This will cause the Problem Case to go into the Cancellation Workflow

Implementation Review (Supplier Region SQE)

Once the supplier has completed their **Implementation Plan**, an email notification will be sent, as well as a task added to your **My Tasks Summary** page. Open the task either from the link within the email or from your task list and follow the steps below:

1. Scroll down to the new section of the Problem Case, Implementation Details.



 If desired, add comments in the Implementation Rejection Comments field. To edit this field, click the Edit button in the menu bar. <u>Note</u>: To Request More Information from the supplier, comments <u>must</u> be entered.

Implementation Approval
 Supplier Region SQE Approval
 Final Quantity Non-Conformance 1
 Implementation Rejection Comments
 Spill No
 Has PPAP been approved for this change?
 Enter PMD Record number that contains the approved PPAP documents



- 3. Once you have saved and reviewed the data entered by the supplier, select one of the following three options:
 - a. **Approve**: If satisfied with the **Implementation Plan**, click the **Approve** button in the menu bar. The Problem Case will go to the Issuing Plant Region SQE for review if it is not a Nexteer to Nexteer, Shipping, or Prototype case, otherwise it will be closed.
 - b. **Reject**: If unsatisfied with **Implementation Plan**, you can reject it by clicking the **Request More Information** button in the menu bar. This will send the form back to the Supplier for them to correct their response.
 - c. Cancel Case: This will cause the Problem Case to go into the Cancellation Workflow.

Implementation Review (Nexteer Plant Region SQE)

Once the supplier has completed their **Implementation Plan**, an email notification will be sent, as well as a task added to your **My Tasks Summary** page. Open the task either from the link within the email or from your task list and follow the steps below:

1. Scroll down to the new section of the Problem Case, Implementation Plan.

Implementation Details	
Implementation Details	
\wedge Were the following updated for this issue:	
PFMEA	Control Plan
Process Flow Chart	Work or Job Instructions
Setup Instructions and/or Operation Checklists Error Proofing and/or Gauging	Training Material
Have you submitted your PPAP documents for approval?	

 If desired, add comments in the Plant Region Implementation Rejection Comments field. To edit this field, click the Edit button in the menu bar. <u>Note</u>: To Request More Information from the supplier, comments <u>must</u> be entered.

Implementation Approval			
 Plant Region SQE Approval 			
Final Quantity Non-Conformance	1		
Plant Region Implementation Rejection Comments			
Supplier Validation Due Date	Sunday, February 11, 2018	Spill	No

- 3. Once you have saved and reviewed the data entered by the supplier, select one of the following three options:
 - a. Approve: If satisfied with the Implementation Plan, click the Approve button in the menu bar.
 - b. **Reject**: If unsatisfied with the **Implementation Plan**, click the **Request More Information** button in the menu bar. The Problem Case will be sent to the Supplier Region SQE to determine the next steps for the Problem Case.
 - c. Cancel Case: This will cause the Problem Case to go into the Cancellation Workflow

approve	e 🎯 Request More Information	🍪 Cancel Case	🦻 Add Comment	🖋 Edit	\rm Add Entry	Blank 5Why Form	Exit
,		T					

Implementation Hold

If the Problem Case is not Nexteer to Nexteer, Shipping, or Prototype, and World Wide Formal Customer Complaint (WFCC) is checked but not reviewed, it will go into this hold stage. Once entering this stage, a notification should be made to the Complaint Issuer informing them that they have 2 days to provide any objections of the Implementation via email to the Nexteer Plant Region SQE.



Once 2 days has passed and there are no objections then the Plant Region SQE has four options:

- a. **Approve**: If satisfied with the **Implementation Plan** and no **Validation** is necessary, click the **Approve** button in the menu bar. This will close the Problem Case.
- b. **Request for Validation**: If satisfied with the **Implementation Plan**, but feel that it needs **Validation**, click the **Validation Required** button in the menu bar. This will send the Problem Case on for **Validation**.
- c. **Reject**: If an objection was raised by the Complaint Issuer, or Plant, click the **Request More Information** button in the menu bar. This will send the case back to the Supplier Region SQE who can then reject it back to the supplier.
- d. Cancel Case: This will cause the Problem Case to go into the Cancellation Workflow

Validation Review

Once the supplier has completed the **Validation Details**, an email notification will be sent, as well as a task added to your **My Tasks Summary** page. Open the task either from the link within the email or from your task list and follow the steps below:

1. Scroll down to the new section Validation Details to review the field Supplier Validation Details.

Validation Details

Supplier Validation Details

 After reviewing the Validation Details, add comments in the Validation Approval section under the Validation Approval/Rejection Comments field. To edit this field, click the Edit button in the menu bar. <u>Note</u>: To Request More Information from the supplier, comments <u>must</u> be entered.

Validation Approval
 Validation Approval

Validation Approval/Rejection Comments

Request More Information

Approve

- 3. Once you have saved and reviewed the data entered by the supplier, select one of the following three options:
 - a. Approve: If satisfied with the supplier's Validation Details, click the Approve button in the menu bar.

📝 Add Comment

🖌 Edit 🛛 🔂 Add Entry 🛛 Blank 5Why Form

Fxit

b. **Reject**: If unsatisfied with the supplier's **Validation Details**, click the **Request More Information** button in the menu bar.

c. Cancel Case: This will cause the Problem Case to go into the Cancellation Workflow

Cancel Case

Validation Hold

If the Problem Case is not Nexteer to Nexteer, Shipping, or Prototype, and World Wide Formal Customer Complaint (WFCC) is checked but not reviewed, it will go into this hold stage. Once entering this stage, a notification should be made to the Complaint Issuer informing them that they have 2 days to provide any objections of the Implementation via email to the Nexteer Plant Region SQE.

Once 2 days has passed the Nexteer Issuing Plant SQE has three options:

- 1. Approve: If satisfied with the Validation, click the Approve button in the menu bar.
- 2. Reject: If an objection was raised by the Complaint Issuer, or Plant, perform the following steps:
 - a. Click the **Edit** button in the menu bar.
 - b. In the Validation Approval section, enter reasons for rejection into the Validation Approval Hold Comments field. Click Save.
 - c. Click the **Request More Information** button in the menu bar.
- 3. Cancel: This will cause the Problem Case to go into the Cancellation Workflow.



Problem Case Cancellation Process

Submitting a Problem Case for Cancellation

To cancel a Problem Case, an authorized Nexteer user will see the **Cancel Case** button on all the stages of the Problem Case (regardless if it is a Nexteer owned or a Supplier owned stage). A Problem Case can be cancelled at any time until the Problem Case is closed. A request to cancel the Problem Case will follow the cancellation approval workflow process. If the Problem Case is in the Draft stage, an approval of the cancellation will not be required.

Note: A Problem Case issued to an External Supplier will require approval of the cancellation to come from the Complaint Issuer as well as Supplier Quality. Once a case enters the cancellation workflow, it remains in that flow, unable to be worked, until the approver(s) disposition the cancellation request. Therefore if a cancellation is requested in error, the request must still be submitted and communication to the approver to reject the cancellation must occur.

To Cancel a Problem Case you must do the following:

1. Click on the Cancel Case button.



2. Confirm that you want to cancel the Problem Case by clicking Ok.



3. Click the Edit button to enter comments in the "Cancel Case Justification" field.

Cancel Case Request				
Problem Case Number	76			
* Cancel Case Justification				

- 4. Click Save. This will allow you to review your request prior to submission
- 5. Click Submit Request.



The Problem case has now been submitted for approval of this cancellation. The Problem Case is <u>NOT</u> cancelled and will still impact the supplier's scorecard. **Note**: Nexteer to Nexteer cases will be assigned to the Complaint Issuer of the Problem Case for approval of this cancellation.

Reviewing a Problem Case Cancellation Request

Once a Nexteer user has submitted a cancellation request, the Cancellation Request Reviewer will receive an email that a task exists in Intelex to review a request to cancel a Problem Case. To review the request, open the Problem Case and follow these steps:

1. Review the comments in the "Cancel Case Justification" field within the Cancel Case Request detail section. Then, perform one of the following 3 options:

a. Accept Request:

- i. If desired, comments can be added to the Problem Case by clicking on the **Edit** button and entering comments in the available field. Click **Save**.
- ii. Click the Accept Request button.
- iii. Confirm the acceptance of this cancellation by clicking the **Ok** button.

For Nexteer to Nexteer cases, the Problem Case is **Cancelled** and no further actions can be performed.

For External Supplier cases, the Problem Case will now be sent to the Complaint Issuer for review and acceptance of this cancellation request. The Problem Case will still impact the supplier's scorecard until the Complaint Issuer has approved this request.

b. Reject Request:

- i. To reject the request, click the **Edit** button and enter comments in the "Cancel Case Rejection Comments" field. Click **Save.**
- ii. Click the Reject Request button.

At this point the Problem Case will go back to the original stage that the Problem Case was when the request was submitted.

c. Request More Information:

- i. To request more information, click the **Edit** button and enter comments in the "Cancel Case Rejection Comments" field. Click **Save.**
- ii. Click the Request More Information button.

The Problem Case will go back to the requestor to provide more information.

